

ML010 METALOCK DTM HIGH BUILD PRIMER KIT **TECHNICAL DATA SHEET**

Description

ML010 METALOCK DTM HIGH BUILD PRIMER KIT is a true direct-to-metal epoxy primer designed for metal, aluminum, SMC and fiberglass. ML010 utilizes the latest technology to provide superior adhesion, outstanding corrosion protection and exceptional sanding properties creating a solid and dependable foundation for any project.

Features

> Superior adhesion

- **Outstanding corrosion protection**
- **Epoxy technology**

- High build primer and sealer
- **Exceptional filling properties**
- Easy to sand

Typical Properties

ML010 kit contains

One gallon of ML011 METALOCK DTM HIGH BUILD PRIMER and one quart of MLH14 METALOCK

HARDENER

Color - ML011

Color - MLH14

RTS weight solids RTS volume solids

RTS VOC

Pot life @ 70°F (21°C) and 50% R.H.

Coverage at 2 mils

Gray

Clear to amber

61%

40.5%

1.8 #/gl (215.9 g/l) 12 hours

325 sq.ft./gl

Handling and Application

PREPARATION: Metal and Aluminum:



Clean with 3837() SEM SOLVE or 38381 WORLD CLASS™ SURFACE CLEANER. Apply to 180 grit sanded or sandblasted metal or aluminum. If rust or corrosion is present, grind or sandblast until all rust and corrosion has been removed. Blow off and clean again with 3837() or 38381.

SMC and Fiberglass:

First, clean with 3835() PLASTIC/LEATHER PREP or 38381 WORLD CLASS™ SURFACE CLEANER. Next, sand with 180 grit sand paper. Blow off dust and re-clean with 3835() or **38381**. Blow off again to ensure the surface is completely dry.

NOTE: When using **METALOCK** as a sealer, sand the surface with nothing more aggressive than 320 grit sandpaper.

MIXING:

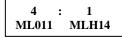
For best results, use at approximately 70°F (21°C).



Thoroughly mix ML011 METALOCK DTM HIGH BUILD PRIMER and MLH14 METALOCK HARDENER before use.



As a **HIGH BUILD PRIMER**, mix by volume:





As a **PRIMER SEALER**, mix by volume:

1 1 ML011 MLH14 SR or SRX reducer

METALOCK is ready to spray once mixed and does not require an induction period.

NOTE: MLH14 may appear yellow or darken over time. This is normal and will not affect the product's performance.

APPLICATION:



			Flash Time between
	Fluid Tip	Coats	Coats
HIGH BUILD PRIMER	1.7-2.0	2 Medium	10-15 minutes
PRIMER SEALER	1.3-1.5	1 Medium	10-15 minutes

Air Pressure: 6-9 psi at the cap with HVLP equipment

25-45 psi for non HVLP equipment

Time to Apply Body Filler: 24 hours

Allow a minimum of 2 hours dry time before sanding. Allow a minimum of 1 hour before topcoating. Dry times may vary depending on film build and shop conditions.

If waiting longer than 24 hours to recoat, **METALOCK** must be sanded with 180 grit or finer sand paper.

CLEANUP: Urethane reducer or lacquer thinner.



STORAGE:



ML010 METALOCK DTM HIGH BUILD PRIMER KIT should be stored in a cool dry place with adequate ventilation away from heat, sparks and flames. The shelf life for ML010 is 1 year when stored under normal conditions.

TECHNICAL CONSULTATION SERVICE

Our Technical Staff is ready to assist you with any questions. You are invited to take advantage of our extensive experience, laboratory services and trained field service representatives. Call (800) 831-1122 for answers to your questions. Hours of operation are Monday through Thursday 8:00 am until 5:00 pm EST and on Friday 8:00 am until 4:30 pm EST.

DISCLAIMER: The information supplied in this document is for guidance only and should not be construed as a warranty. All implied warranties are expressly disclaimed. All users of the materials are responsible for assuring that it is suitable for their needs, environment and use. All data subject to change as SEM deems appropriate.

Users should review the Material Safety Data Sheet (MSDS) and product label for the material to determine possible health hazards, appropriate engineering controls and precautions to be observed in using the material. Copies of the MSDS and product label are available upon request.

SEM Products, Inc. 651 Michael Wylie Drive Charlotte, NC 28217 Tel: 800/ 831-1122 Fax: 704/ 522-7008 www.sem.ws